Evidence of Performance

Joint sound reduction of seals

Test Report
N° 24-002443-PR01

(PB 02-K06-04-en-01)

Client	C.C.E. srl Costruzioni Chiusure Ermetiche Via dell´Artigianato 16 35010 Villa del Conte (PD) Italy
Product	Automatic drop down seal, single-side activation
Designation	Acoustic Plus
Cross section of sealing groove	15 mm × 28 mm
Seal type	F
Air gap w	7 mm
Special features	-

Weighted sound reduction index of joints $R_{S,w}$
Spectrum adaptation terms C and C_{tr}

Floor seal type F with air gap w = 7 mm (n°T32)

$R_{S,w}$ (C; C_{tr}) = 51 (-1; -1) dB

ift Rosenheim
08.10.2024

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Operating Testing Officer
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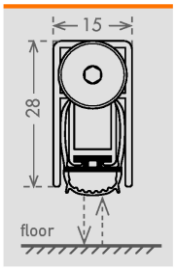
Basis

EN ISO 10140-1: 2021
EN ISO 10140-2: 2021
EN ISO 717-1: 2020

Representation



Instructions for use

This procedure is suitable for the comparison of construction products designed for sealing (e.g. gaskets/seals, fillers for joints). The results can be used to evaluate the sound power ratio τ_e according to EN ISO 12354-3 Annex B. Using the calculated sound reduction of the joint for the calculation of the overall sound reduction is not a substitute for the sound reduction verification of the overall construction.
For Germany the following applies:
The weighted joint sound reduction index $R_{s,w}$ can be used for the prognosis of the sound insulation of doors according to DIN 4109-35: 2016.

Validity

The data and results given relate solely to the tested and described specimen.
Testing the sound insulation does not allow any statement to be made on any further characteristics of the present construction regarding performance and quality.

Notes on publication

The **ift** Guidance Sheet "Conditions and Guidance for the Use of **ift** Test Documents" applies.

The cover sheet can be used as abstract.

Contents

The test report contains a total of 10 pages.

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1 Object

1.1 Description of test specimen

Product	Automatic drop down seal, single-side activation
Product designation	Acoustic Plus, gasket F, plunger 1
Dimensions	
Length of joint l	1000 mm
Depth of joint d	47 mm
Air gap w	7 mm
Joint cover	without cover
Fixing method/fasteners	screw fastened
Cross section of sealing groove	15 mm × 28 mm
Seal type	gasket F
Material of seal	thermoplastic seal
Casing	
Material	Aluminium
Cross section	15 mm × 28 mm (outer profile)
Length of seal	997 mm (clear width of rebate)
Distance sealing groove – rebate sealing stop	0 mm
Special features	-

The description is based on inspection of the test specimen at **ift** Rosenheim. **Item** designations/numbers as well as material specifications were **provided** by **the** client.

1.2 Mounting to test rig

The sound reduction index R_S of the joint was measured in a mobile joint measuring apparatus as per EN ISO 10140-1, Annex J (see Fig. 1 and 2). This mobile measuring apparatus consists of a high-performance sound insulating element made of metal profiles and Bondal sheet with slide-in cassettes (Fig. 1).

The slide-in cassette consists of a wooden door section reinforced with lead with the groove for the floor seal. This door section is fixed to a receiving device which is adjustable in height. The seal contacts a steel threshold which simulates the floor. This device was manufactured by the ift Rosenheim GmbH in coordination with customer.

The joint geometry of the floor seal in a doorway is simulated in this apparatus. The air gap beneath the door, referred to below as the air gap w, was set to 7 mm in the slide-in cassette. (Fig. 2)

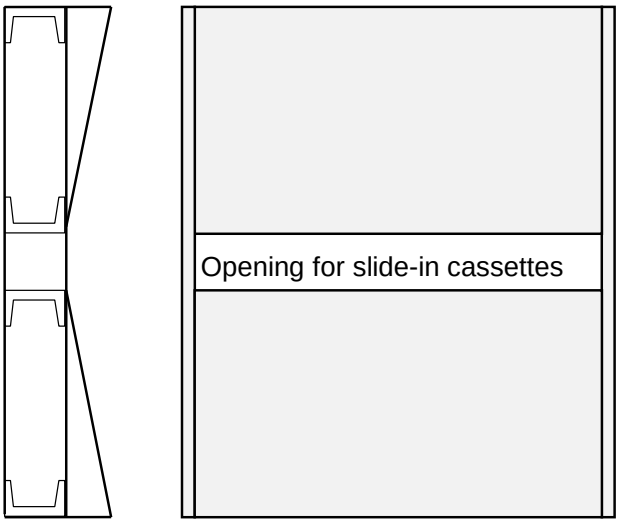
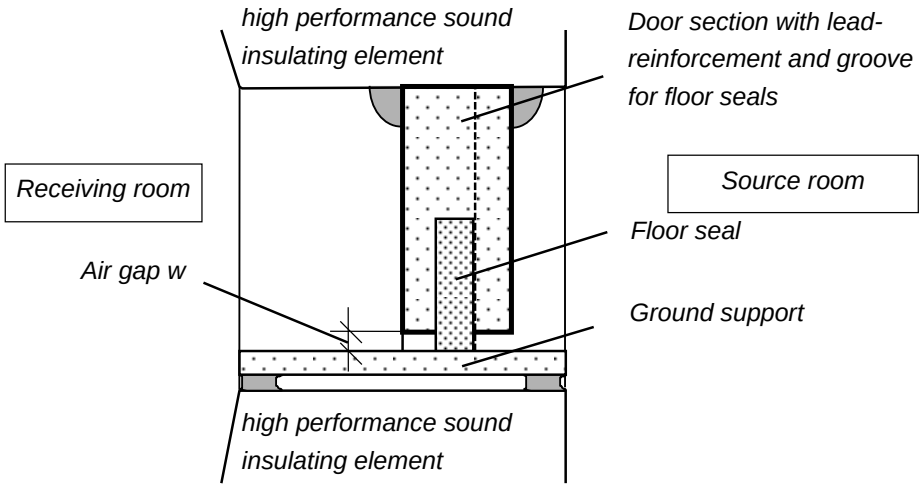
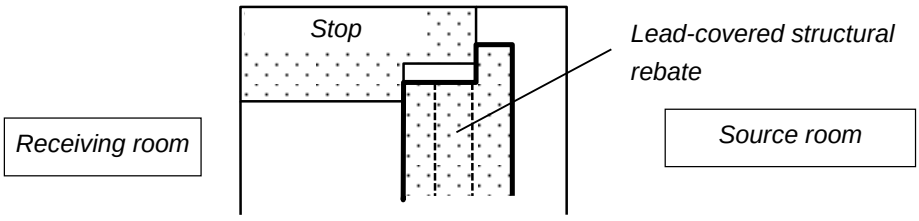


Fig. 1 Set-up of joint testing apparatus (high performance sound insulating element)



Vertical section



Horizontal section

Fig. 2 Slide-in cassette (schematic diagram)

Geometric data:

Length of joint: l = 1000 mm
Air gap: w = 7 mm
Depth of joint: d = 47 mm

The slide-in cassette is mounted to the high-performance sound insulating frame (Fig. 1), which was mounted in the test opening of the window-test rig (ift) according to EN ISO 10140-5. The joints to the test opening were filled with cellular material and sealed with plastic sealant on both sides. The element was mounted to the test rig by **ift** Laboratory for Building Acoustics.

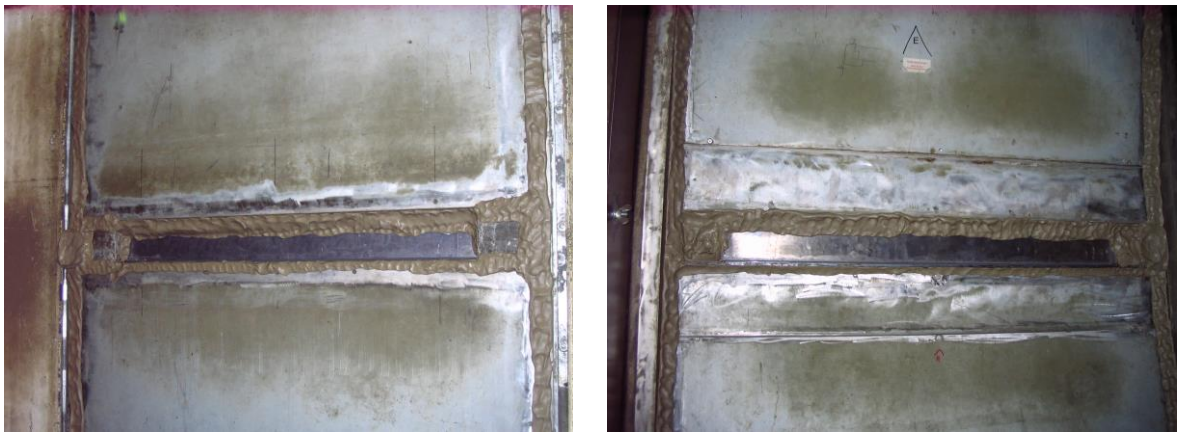


Fig. 3 Photos of the test setup (taken by **ift** Laboratory for Building Acoustics)

Fig. 4 Photo of the door section with floor seal (taken by **ift** Laboratory for Building Acoustics)

Fig. 5 View and sectional drawing of floor seal

2 Procedure

2.1 Sampling

Selection of Test Specimen	The test specimen were selected by the client.
Number	1
Manufacturer	C.C.E. srl Costruzioni Chiusure Ermetiche
Manufacturing plant	Via dell´Artigianato 16, 35010 Villa del Conte (PD) (Italy)
Date of manufacture	Aug. 2024
Responsible for sampling	Mr. Enrico Menegazzo
Delivery at **ift**	04.09.2024 by the client
ift registration number	61442/02

2.2 Methods

Basis

EN ISO 10140-1: 2021	Acoustics; Laboratory measurement of sound insulation of building elements - Part 1: Application rules for specific products (ISO 10140-1: 2021)
EN ISO 10140-2: 2021	Acoustics; Laboratory measurement of sound insulation of building elements - Part 2: Measurement of airborne sound insulation (ISO 10140-2: 2021)
EN ISO 717-1: 2020	Acoustics; Rating of sound insulation in buildings and of building elements - Part 1: Airborne sound insulation

(ISO 717-1: 2020)

Corresponds to the national German standard/s:
DIN EN ISO 10140-1: 2021-09, DIN EN ISO 10140-2: 2021-09 and DIN EN ISO 717-1: 2021-05

Boundary conditions	As specified by the standard
Deviations	There were no deviations to the test method and test conditions, respectively.
Test noise	Pink noise
Measuring filter	One-third-octave band filter
Measurement limits	
Low frequencies	The dimensions of the test room fulfill the dimensions recommended for testing in the frequency range from 50 Hz to 80 Hz as per EN ISO 10140-4 Annex A (informative). A moving loudspeaker was used.
Background noise level	The background noise level in the receiving room was determined during measurement and the receiving room level L_2 corrected by calculation as per EN ISO 10140-4 Clause 4.3.
Maximum insulation	The maximum insulation of the test rig is partly within the range of the test results. Therefore the tested values are minimum values. A correction by calculation was performed for maximum sound insulation.
Measurement of reverberation time	Arithmetical mean: two measurements each of 2 loudspeaker and 3 microphone positions (a total of 12 independent measurements).
Measurement equation A	$A = 0{,}16 \cdot \frac{V}{T}$ m²
Measurement of sound level difference	Minimum of 2 loudspeaker positions and rotating microphones
Measurement equation	$R_S = L_1 - L_2 + 10 \log \frac{S_N \cdot l}{A \cdot l_N}$ dB

KEY

R_S	Joint sound reduction index in dB
L_1	Sound pressure level source room in dB
L_2	Sound pressure level receiving room in dB
l	Length of joint in m
S_N	Reference area (1 m²)
l_N	Reference length (1 m)
A	Equivalent absorption area in m²
V	Volume of receiving room in m³
T	Reverberation time in s

This sound reduction index of joints is comparable to the linear sound reduction index of a building component with 1 m joint length for each m^2 area and where the sound is transmitted only through the joint.

If the joint is combined with a building component (e.g. door with area S and sound reduction index R) and assuming the building component's area S_1 >> than the opening area of the joint (w · l, w = joint width), for the associated joint length l_0 = 1 m the resulting sound reduction index $R_{i,w}$ is calculated as follows:

$$R_{i,w} = -10 \cdot \log\left(10^{-\frac{R_w}{10}} + \frac{l \cdot l_0}{S} \cdot 10^{-\frac{R_{s,w}}{10}}\right) \text{ dB}$$

2.3 Test equipment

Device	Type	Manufacturer
Integrating sound meter	Type Nortronic 140	Norsonic-Tippkemper
Microphone preamplifiers	Type 1201	Norsonic-Tippkemper
Microphone unit	Type 1220	Norsonic-Tippkemper
Calibrator	Type 1251	Norsonic-Tippkemper
Dodecahedron loudspeakers	Type 229	Norsonic-Tippkemper
Amplifier	Type 335	Norsonic-Tippkemper
Rotating microphone boom	Type Nor 265	Norsonic-Tippkemper

The ift Laboratory for Building Acoustics participates in comparative measurements at the Physikalisch-Technische Bundesanstalt (PTB) in Braunschweig every three years, the last one was in May 2022. The sound level meter used, Series No. 1406469 and 1406470, was calibrated by the Eichamt Dortmund (calibration agency) on 16.04.2024. The calibration is valid until 31.12.2026. LBME NRW (Eichamt Dortmund) meets the requirements for measurement traceability in connection with DIN EN ISO/IEC 17025. The sound level meter used, Serial no. 1406469/1406470, were DKD calibrated by the company Norsonic Tippkemper (DKD - Deutscher Kalibrierdienst "German Calibration Service") on 10.04.2024.

2.4 Procedure

Date	04.09.2024
Operating testing officer	Johann Baume

3 Detailed results

The values of the measured sound reduction index R_S of the joint for the tested seal are plotted against frequency in the data sheets (Annex). Based on EN ISO 717-1, this is used to calculate the weighted sound reduction index $R_{S,w}$ of the joint and the spectrum adaptation terms C and C_{tr}, related to joint length l = 1000 mm, for the frequency range 100 Hz to 3,150 Hz.

The diagram includes the maximum sound insulation of the test set-up (related to l = 1000 mm), with a maximum weighted sound reduction index of joints $R_{S,w\,max}$ (C; C_{tr}) = 58 (-1; -4) dB.

The resulting sound reduction indices for joints are partly in the range for maximum sound insulation; in these cases the values obtained are minimum values. For maximum insulation, it has been corrected by calculation as per EN ISO 10140-1, Annex J.

Table 1 lists the weighted sound reduction index of joints as a function of air gap w.

Table 1 Test results for floor seal Acoustic Plus

Data sheet n°	Seal type Acoustic Plus $R_{S,w}$ (C; C_{tr}) in dB	Measures taken, comments
T32	51 (-1; -1)	Air gap 7 mm
-	58 (-1; -4)	Maximum sound insulation

The measurement was made for nominal size w_0 = 7 mm for air gap at floor level according to DIN 18101 (2014-08).

4 Instructions for use

4.1 Application for DIN 4109: 2016 or 2018

Basis

DIN 4109-1: 2018-01	Sound insulation in buildings - Part 1: Minimum requirements
DIN 4109-2: 2018-01	Sound insulation in buildings - Part 2: Verification of compliance with the requirements by calculation
DIN 4109-35: 2016-07	Sound insulation in buildings - Part 35: Data for verification of sound insulation (component catalogue) – Elements, windows, doors, curtain walling

The weighted joint sound reduction index $R_{s,w}$ determined in accordance with Section 3 can be used to determine the sound insulation of doors in accordance with the tabulation method from DIN 4109-35. $R_{s,w}$ corresponds directly to $R_{s,w}$ for floor seals from Table 4 in this standard.

4.2 Uncertainty of measurement, single number ratings in $^1/_{10}$ dB

Basis

EN ISO 12999-1: 2020 — Acoustics; Determination and application of measurement uncertainties in building acoustics, Part 1: Sound insulation (ISO 12999-1: 2020)

The resulting weighted joint sound reduction index (in $^1/_{10}$ dB with measurement uncertainty), determined on the basis of EN ISO 717-1 is:

$$R_{s,w} = 51.2 \text{ dB} \pm 1.2 \text{ dB} \text{ (air gap w = 7 mm)}$$

The specified measurement uncertainty is the average standard deviation of laboratory measurements (standard measurement uncertainty σ_R for measurement situation A: Characterization of a building component by laboratory measurements as per EN ISO 12999-1, Table 3 σ_R = 1.2 dB).

The product declaration must use the integral value of the sound reduction index and the spectrum adaptation terms as given in Section 3,

$$R_{s,w} (C; C_{tr}) = 51 (-1; -1) \text{ dB}$$

4.3 General Information

This procedure is suitable for the comparison of construction products designed for sealing (e.g. gaskets/seals, fillers for joints). The results can be used to evaluate the sound power ratio τ_e as per DIN EN ISO 12354-3 Annex B. Using the calculated sound reduction of the joint for the calculation of the overall sound reduction is not a substitute for the sound reduction verification of the overall construction.

Remark on transfer of the test results

For practical application of the seal in a door, refer to the enclosed guidance sheet „Bestimmung der Schalldämmung einer Tür mit Bodendichtung“ (Determination of sound insulation of a door with floor seal). The sound reduction indices measured for the seals refer to solid and flat floor surfaces. They shall not be applied to uneven surfaces or carpets.

ift Rosenheim
Laboratory for Building Acoustics
08.10.2024

Joint sound reduction index according to ISO 10140-1

Determination of sound reduction index of joints

Client: C.C.E. srl
Costruzioni Chiusure Ermetiche, 35010 Villa del Conte (PD), Italy

Product designation Acoustic Plus, gasket F, plunger 1

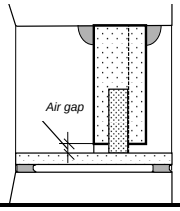
Design of test specimen

Automatic drop down seal, single-side activation

Joint size

Length l	1000 mm
Depth d	47 mm
Air gap w	7 mm
Seal cross section	15 mm × 28 mm (outer profile)

Drawing of measuring arrangement (not scaled)



Test date	04.09.2024
Length of joint l	1.0 m
Test rig	as per EN ISO 10140-5
Partition wall	Double-leaf concrete wall
Test noise	Pink noise
Volumes of test rooms	V_S = 109.9 m³ V_R = 101.3 m³

Maximum joint sound reduction index
$R_{S,w,max}$ = 58 dB (related to test length)

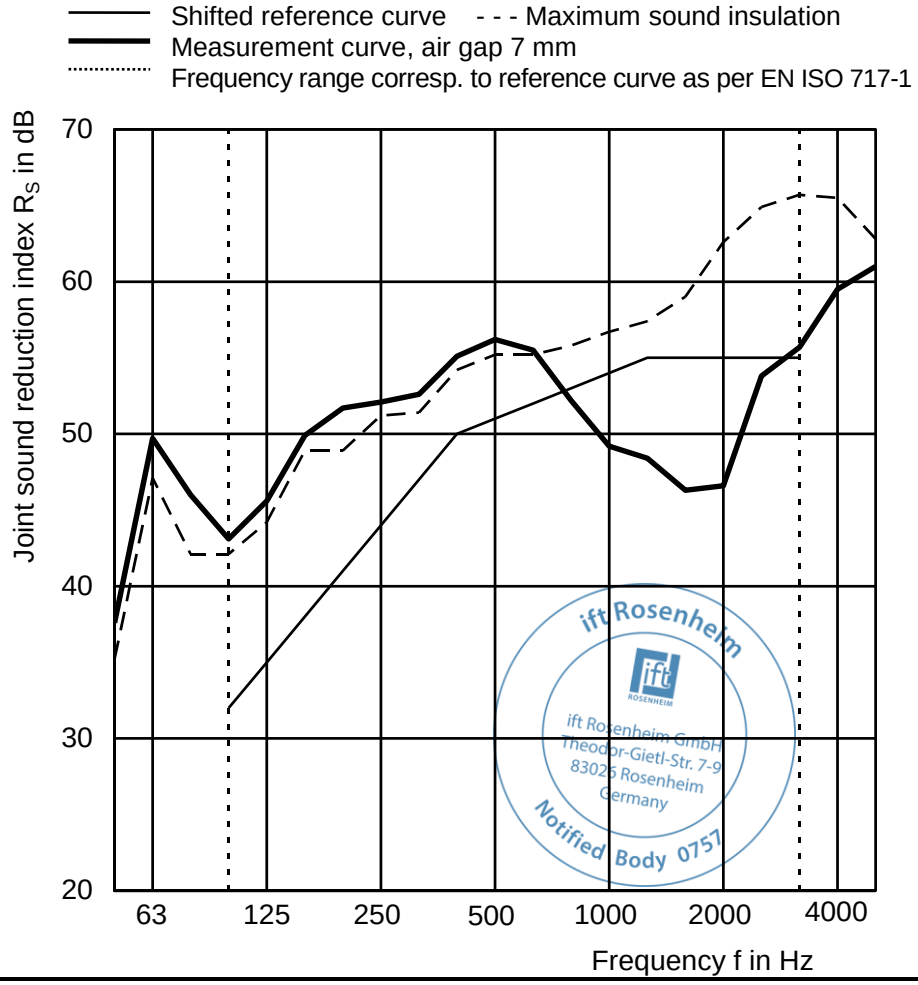
Mounting conditions
Mounting of the cassette in high performance sound insulating element.

Climate of test rooms 23°C / 60 % RH

Static air pressure 961 hPa

f in Hz	R_S in dB
50	≥37.6*
63	≥49.7*
80	≥46.0*
100	≥43.1*
125	≥45.6*
160	≥49.9*
200	≥51.7*
250	≥52.1*
315	≥52.6*
400	≥55.1*
500	≥56.2*
630	≥55.5*
800	≥52.2*
1,000	49.2
1,250	48.4
1,600	46.3
2,000	46.6
2,500	53.8
3,150	55.7
4,000	59.5
5,000	≥61.0*

* minimum value



Rating according to EN ISO 717-1 (in third octave bands)

$R_{S,w,0}$ (C; C_{tr}) = 51 (-1; -1) dB $C_{50\text{-}3150}$ = -1 dB; $C_{100\text{-}5000}$ = 0 dB; $C_{50\text{-}5000}$ = 0 dB

$C_{tr,50\text{-}3150}$ = -2 dB; $C_{tr,100\text{-}5000}$ = -1 dB; $C_{tr,50\text{-}5000}$ = -2 dB

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